

Date: Monday, 7/9/2007 11:46:43 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CROSSBOLT SPACER		
Job Number	: 33347		Part Number	: D2579		
Estimate Number	: 10993		Drawing Number	: D2579 REV E		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 7/9/2007	S.O. No. : N/A	Drawing Revision	: E		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 7/23/2007		
Previous Run	: 33081		Qty:	500	Um:	Each
Written By	:					
Checked & Approved By	:		7/07.07.09			
Comment	: Est E 02.06.17 Now turned on Cobra NG est F 07.07.06 rev E dwg EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6T0500W058	6061-T6 Tube .500 x.058W	
Comment: Qty.: 0.3762 ft(s)/Unit Total : 188.1075 ft(s) 6061-T6 Tube .500 x.058W Material: 6061-T6 (WW-T-700/6) or 5052-H32 (WW-T-700/4) 0.500 Dia x 0.058 Wall Batch <u>M105042</u> <u>DIP 07/09/02</u>			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
Comment: HARDINGE CNC LATHE SMALL Machine as per Folio FA245 <u>DIP 07/09/02 550</u>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>DIP 07/09/02</u> <u>550</u>			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK <u>550 07/09/03</u> <u>550</u>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock <u>BARCLAY</u> <u>07/19/04</u> <u>(550)</u> Location: <u>BARCLAY</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/09/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: CROSBOLT SPACER

Job Number: 33347

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



550

Comment: FINAL INSPECTION/W/O RELEASE

15/07/05

Job Completion



15/07/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	33347
Description: Cross Bolt Spacer	Part Number:	D2579
Inspection Dwg: D2579	Rev: D E 04 07.07.09	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

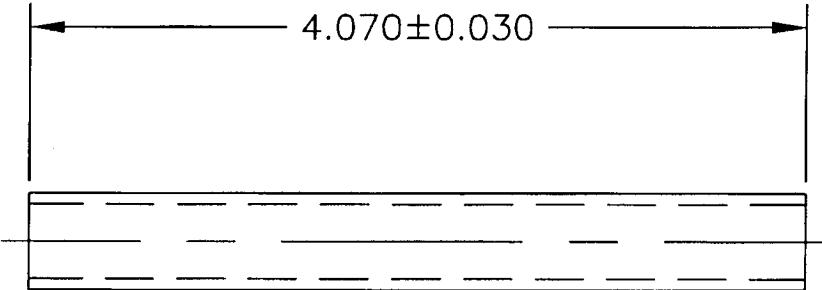
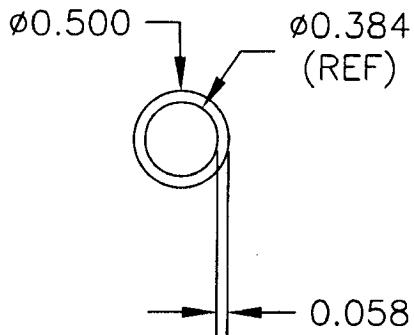
X First Article Prototype

Measured by: <u>DSP</u>	Audited by: <u>Onk</u>	Prototype Approval:	N/A
Date: <u>07/09/02</u>	Date: <u>07/09/02</u>	Date:	

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	TT

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2579 REV. E SHEET 1 OF 1
DATE		TITLE CROSS BOLT SPACER SCALE 1:1
07.04.17		

RELEASED
07.06.2017**D2579 CROSS BOLT SPACER****D2579 CROSS BOLT SPACER**

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8
(REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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